



## Material - NBN 1.3802

### Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - NBN 1.3802 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	1.050 - 1.350	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	0.300 - 0.900		
Manganese	Mn %	11.000 - 14.000		
Phosphorus	P %	0.060 max.		
Sulphur	S %	0.045 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-	<b>Mechanical Properties</b> Tensile Strength in Mpa - Yield Strength in Mpa - Elongation in % - Reduction of Area in % - Hardness in BHN 300 max. Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
BW10	BS	British	Casting
Z 120 M 12 M	AFNOR NF	France	Casting
1.3401	DIN	Germany	Casting
1.3802	ONORM	Australia	Casting
1.3802	BDS	Bulgaria	Casting
GX120Mn13	BDS	Bulgaria	Casting
GX120Mn13	NBN	Belgium	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.